



BUHLMANN

ALLOY SURCHARGES JULY 2023

SEAMLESS STAINLESS STEEL PIPES				
Material number	EN	ASTM/ASME¹	Alloy surcharges (Euro)	Unit
1.4301	X5CrNi18-10	TP304	4,40	per KG
1.4306	X2CrNi19-11	TP304L	4,40	per KG
1.4307	X2CrNi18-9	TP304L	4,40	per KG
1.4401	X5CrNiMo17-12-2	TP316	6,43	per KG
1.4404	X2CrNiMo17-12-2	TP316L	6,43	per KG
1.4462	X2CrNiMoN22-5-3	S31803	5,47	per KG
1.4539	X1NiCrMoCu28-20-5	N08904	11,86	per KG
1.4550	X6CrNiNb18-10	TP347/347H	4,40	per KG
1.4571	X6CrNiMoTi17-12-2	TP316Ti	6,43	per KG
1.4541	X6CrNiTi18-10	TP321	4,40	per KG
1.4878	X8CrNiTi18-10	TP321H	4,40	per KG

WELDED STAINLESS STEEL PIPES				
Material number	EN	ASTM/ASME¹	Alloy surcharges (Euro)	UNIT
1.4301	X5CrNi18-10	TP304	2,74	per KG
1.4306	X2CrNi19-11	TP304L	3,03	per KG
1.4307	X2CrNi18-9	TP304L	2,74	per KG
1.4401	X5CrNiMo17-12-2	TP316	4,46	per KG
1.4404	X2CrNiMo17-12-2	TP316L	4,46	per KG
1.4462	X2CrNiMoN22-5-3	S31803	4,10	per KG
1.4539	X1NiCrMoCu28-20-5	N08904	8,06	per KG
1.4550	X6CrNiNb18-10	TP347/347H	4,53	per KG
1.4571	X6CrNiMoTi17-12-2	TP316Ti	4,53	per KG
1.4541	X6CrNiTi18-10	TP321	2,99	per KG
1.4878	X8CrNiTi18-10	TP321H	2,99	per KG

All details are without guarantee

¹ equivalent to EN, but not consistently