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A PRODUCT OF THE BUHLMANN GROUP

B GLOBAL

- > IN VIRTUALITY: THE BUHLMANN PORT
- > IN AUTOMATION: PIPE STORAGE IN DUISBURG
- > IN PERSON: MADE IN STEEL



**JAN-OLIVER BUHLMANN IS BREMEN'S
ENTREPRENEUR OF THE YEAR**

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JAN-OLIVER BUHLMANN

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EDITORIAL

NEWS FROM THE BUHLMANN WORLD



DEAR LADIES AND GENTLEMEN,

as we have not published our customer magazine for some time due to the pandemic, we are pleased to be able to provide you with an update on our activities with this **B GLOBAL**. We decided to publish it digitally, as it allows us to reach people who work from home instead of the office and would not currently receive printed material.

You may have already noticed some of the latest developments in the BUHLMANN GROUP by visiting our new digital showroom, the Port. In this magazine, we would like to explain why and how we have implemented this special project – with lots of background information on the virtual company tour that you can experience at www.Buhlmann-Port.com.

I received a special honor last September: the award for Bremen's Entrepreneur of the Year 2021. Of course, I would also like to thank you for this – good, reliable, and trusting

relationships with customers and partners are the foundation for the successful path we want to continue to take together with you.

Finally, on behalf of the entire BUHLMANN GROUP, I would like to wish you and your families a happy holiday season, a Merry Christmas, and a successful new year. We look forward to seeing you in 2022 – hopefully not merely in the digital world, but also in person again if possible.

Yours sincerely,

Jan-Oliver Buhlmann

JAN-OLIVER BUHLMANN RECEIVES AWARD

"It's not just one person receiving this award," said Jan-Oliver Buhlmann as he accepted the award which, incidentally, happens to have the shape of a ship's wheel. "It's the excellent co-operation between all employees and with all customers and partners which makes one company stand out from the rest". And yes, he is very proud of having been chosen as Bremen's Entrepreneur of the Year 2021.



∨
L. to r.: Klaus Windheuser, Member of the Board Sparkasse Bremen, Jan-Oliver Buhlmann and Michael Kleine, Regional Head of the Association "Die Familienunternehmer" at the award ceremony.



∨
Jan-Oliver Buhlmann and Dino Zirwes from Sparkasse Bremen visited the Bremen warehouse.

The BUHLMANN GROUP's Managing Director was selected for the annual award by a jury composed of delegates from the banking institution Sparkasse Bremen, the entrepreneur association "Die Familienunternehmer", and the association "Die Jungen Unternehmer". Among the reasons given by the jury for choosing Jan-Oliver Buhlmann were the BUHLMANN GROUP's continuous organic and strategic growth, its investment in innovative technologies, and a cooperatively developed employee mission statement, which provides a conducive framework for internal cooperation as well as for relations with customers and suppliers.

The family-friendly atmosphere was also singled out for special mention, as was the company's commitment to operate in a certified sustainable manner. Overall, the jury praised a healthy company with sound economic conditions. Jan-Oliver Buhlmann, who is 39 years old, married, and has four children, joined the company in 2009, initially as Head of Human Resources, as Managing Director since 2013, and as a third-generation shareholder since 2014. Karl August and Mathilde Buhlmann who were the founders of the company which celebrated its 75th anniversary in 2020, were the grandparents of this year's award winner. In the second generation, the company was managed by Jan-Oliver Buhlmann's

father, Bernhard, and his uncle Karl, Buhlmann. You can view the full company timeline and company history by clicking the "Roots" button in the center of the BUHLMANN-Port.

Due to COVID-19, the event was celebrated in September in a small gathering at the Havanna Lounge in Bremen's city center. The absence of a large audience did not diminish the honor for its recipient. On the contrary, it seemed that the rather typical "Hanseatic modesty" of the Northern Germans coincided just fine with a simple celebration comprising representatives from the jury institutions and selected guests. Not keeping the sole credit

for himself but mentioning a worldwide combined effort is also a very typical gesture. Furthermore, receiving an award in the shape of a ship's wheel is also a very good omen: With the overall company image and its maritime associations, a corporate vision video where a sailing crew cooperates to conquer the seas, and, last but not least, the Port as a company haven, the wheel fits into the picture perfectly.

Text: Gabriele Wiesenhavern

MUCH MORE THAN A WEBSITE

INTRODUCING THE BUHLMANN-PORT



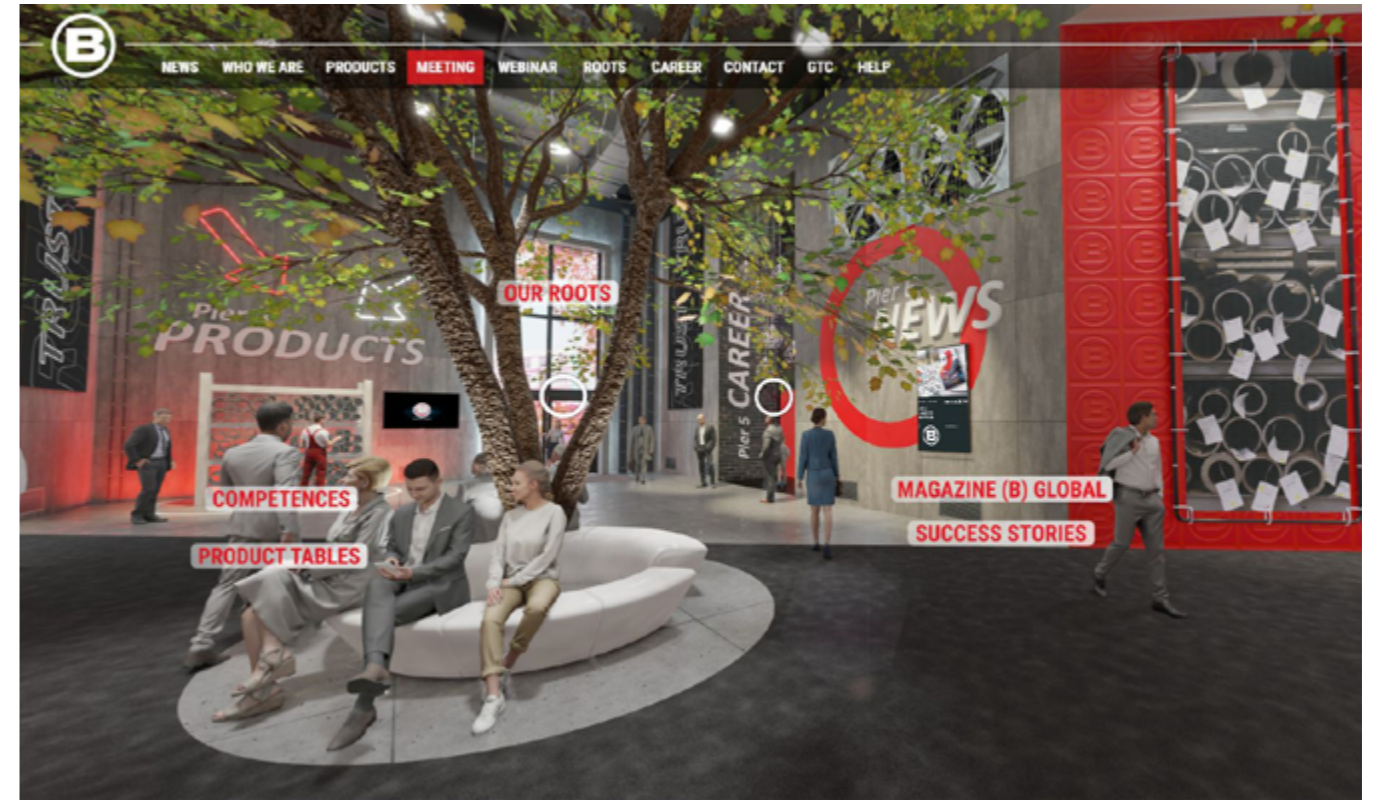
Our new digital presence at www.buhlmann-port.com extends the traditional BUHLMANN hospitality to the virtual world: The Port is an interactive platform which opens up new opportunities for customer contacts. One major reason for the development of the Port was the cancellation of various trade fairs. Personal appointments with customers could no longer be carried out in the usual way. The search for alternatives led us to the idea of a digital showroom: We have now created a possibility to present ourselves as a group of companies with our extensive service portfolio 24 hours a day, 7 days a week, worldwide and independent of locations.

WHY THE NAME PORT?

In order to remain within the overall maritime image, which has already been used as a pillar in our corporate vision, the image of the port lends itself well. The port is traditionally seen a place of arrival and departure, where goods and information are traded. A port is a lively, colorful, vibrant exchange hub. With the BUHLMANN-Port, we are offering various "landings" or Piers, as we named them. Let's explore:

PIER 1: THE DOCK

Wolfgang Huhn from the BUHLMANN GROUP Management welcomes our visitors at the reception desk with a personal message.



Left: Christmas Season in the Port
Above: Central Foyer

The modern, industrial design featuring pipes and concrete immediately reflects our identity and products. The familiar red colors of our corporate design as well as the layout, typeface, and control elements are intended to leave a lasting impression with high recognition value. The main controls in the BUHLMANN-Port are available either in short form via the menu bar or via the mouse and control wheel.

Left, beside the counter, you will find a separated area, the Dock, where we will be able to host future webinars, either within the Group or with external participants. Whether it is the new EN standard, supplier day, or safety briefings, this space is a source of information and a place of learning.

PIER 2: THE TREE OF LIFE

On the right side of the counter you will find Pier 2, better known as our meeting rooms. This takes the idea of videoconferences to the next level. We hope to welcome you there for your business needs. Your contact person in the BUHLMANN GROUP will gladly introduce you to the features here and show you the possibilities of the Port.

The large tree in the center provides a striking contrast to the otherwise industrial atmosphere. With its symbolic power, the tree conveys vitality, growth, and sustainability. Click on the Roots button to dive deeper into the company's history, follow our timeline,

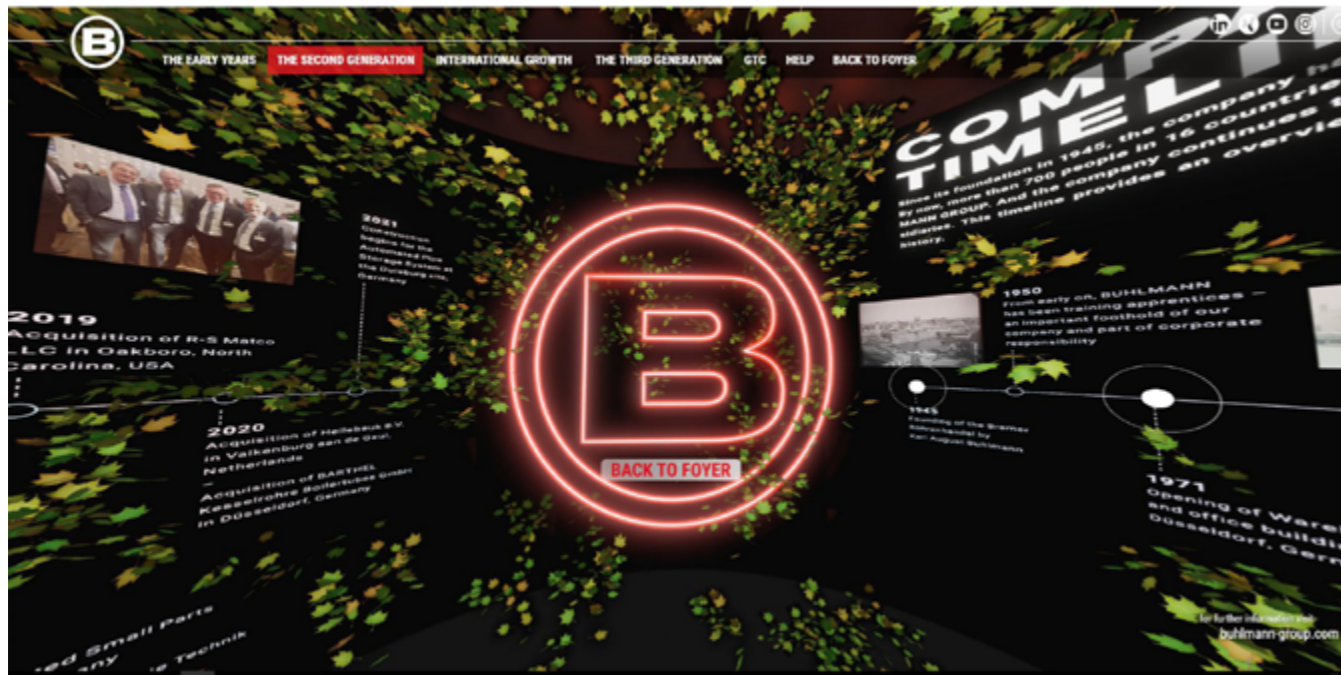
starting with the founding of the company up to the present day, and experience the development firsthand. Images and the individual flashing points can be expanded for those who wish to find out more about the company and the Buhlmann family.

PIER 3: MEET THE GROUP

Here you can see the company vision brought to life in a short video clip and find the individual BUHLMANN locations on the world map. We have also integrated a video of our location in Duisburg. The focus here is clearly on the dimension and the service portfolio of our central warehouse. We would like to present the range of services to our customers to make it more tangible, simply because we are proud of it. The dimension of the warehouse, our Automated Small Parts System, possible additional services, and stainless steel are in focus and will help us stand out from our competitors clearly. You can start the video by clicking on the drone. Have a breathtaking flight!

PIER 4: PRODUCTS AND SERVICES

Our core competences begin with our products: We would like to build up proximity by integrating a pipe warehouse into the Port as well as employees operating in it. Here, we are able to display our complete range of services to our customers. What an alternative to PowerPoint presentations! It is also possible to guide logged-in customers through the Port, for example, by means of a team



Family and company history are documented under the button "Roots".

meeting including a shared screen and therefore present our core competences in person. The possibilities of the BUHLMANN-Port are very versatile.

PIER 5: CAREERS AT BUHLMANN

The basic idea of this career area is to create a separate zone so that potential candidates will be specifically addressed in a separate room. Interested parties receive a personal welcome from our Head of Human Resources, Elisabeth Rynski, and have immediate access to relevant information. Two main areas define this career zone: vacant positions including a video about the company and an area for potential apprentices, which is located on the opposite side.

PIER 6: NEWS AND SUCCESS STORIES

This area provides information on current topics, scheduled events, and news from the Group as well as success stories. Port is an appropriate name for the new virtual heart of the BUHLMANN GROUP. This is where people do business, exchange opinions and ideas, showcase their skills, welcome guests, teach, and start a journey to new shores.

The BUHLMANN-Port is more than a website. We hope to meet you here often. Your contact request is always welcome at the reception desk. Here, you can also leave comments with our Port-master using the Feedback button.

Text: Gabriele Wiesenhavern/Michèle Ludwig



MAKING OF THE PORT

Cooperation partner is the Schnaitt company in Bergheim, Germany. This is where the virtual rooms are "constructed" or programmed and the videos, magazines and news are linked to the BUHLMANN website. The meeting rooms are linked to a conference software. BUHLMANN Managing Director Wolfgang Huhn's welcome message was recorded in front of a green screen at the Winkler Studios in Bremen, then rendered into the ort background. Just like Head of HR Elisabeth Heitmann, whose message was incorporated into the career section. Cooperation partner for the films was the production company Real TV, which has worked on various projects with Schnaitt. The shots of the warehouses in Duisburg were filmed by professional drone pilot Jochen Weltz.

EXPANDED STAINLESS STEEL PORTFOLIO



Our new Stainless Steel-Flyer is available by QR code.

For months now, Jörg Klüver, Chief Operating Officer at BUHLMANN, has been observing a worldwide increase in stainless steel demand. Across all industries, the "hunger" for stainless steel is unabated. This was the reason for the BUHLMANN GROUP to invest further and to meet the market requirements.

At the end of 2020, a Stainless Project Group was established under the leadership of Jörg Klüver and Christian Dörner, Director International Sales Division. Six colleagues, all with different industry and specialist knowledge, have since been working to further develop this area.

In addition to sounding out the market, manufacturers, and market companions, adapting the warehouse portfolio to current market and customer requirements is a core task – as is convincing the BUHLMANN Management of the need for investments. In order to make BUHLMANN more attractive in this market, extensions of the stock range or equipping with new products are important points. Stable and higher prices in the stainless steel sector, an annually growing demand, and the fact that stainless products are easily traded all facilitate investments. For this reason, BUHLMANN has now proceeded to invest millions.

"Despite long-standing partnerships, many of our customers do not associate BUHLMANN with stainless steel, and we need to change that. After all, we stand for more than just boiler tubes," said Christian Dörner. Looking in this new direction, the focus is not only on existing customers, but also on new industries and on all materials. "We first analyzed the area of seamless stainless steel tubes and plugged gaps, and now we are completing and expanding our range to include more fittings and flanges in the future," explained Christian Dörner. "In doing so, the premium quality concept which is typical of BUHLMANN remains in the foreground. We have high standards when it comes to quality," added Jörg Klüver.

Jörg Klüver and Christian Dörner as well as the remaining project group members draw an extremely positive first conclusion. "The work is very constructive and productive, we have a very good pace and are in constant exchange with existing and new suppliers – including with a view to special grades or new products," said Jörg Klüver. Customers can therefore look forward to what is still to come.

Text: Malte Addiks



Exemplary image of the Automated Tube Storage

PROGRESSING AUTOMATION IN THE DUISBURG WAREHOUSE

MICHAEL THÖLKEN ABOUT AUTOMATED TUBE STORAGE

BUHLMANN's largest warehouse location is getting an Automated Tube Storage System (ARL). In an interview, Michael Thölken, Head of Warehouse, explained the project and what it means for future order processing.



Michael Thölken

GLOBAL // Mr. Thölken, could you please tell us about the current status of the implementation of an ARL.

Michael Thölken // Hall 6 has been cleared and demolition work on the hall flooring has begun. The ARL should be ready by the end of 2022.

Why is the construction of the ARL important for BUEHLMANN?

We will be much faster and more effective w processing orders. It's all about the changed order structure, which is moving more and more in the direction of small lots. An ARL is the ultimate tool for adapting this market situation. The previous performance in picking SRL tubes can be more than doubled with the ARL – a significant increase that puts us in a better market position. Similarly to the Automated Small Parts Warehouse (AKL), we can proceed according to the "goods to man" principle: The system specifies an article, this article is selected in the ARL according to certain criteria, and it is then automatically moved to a workstation. There, the article is then further assembled.

We can also make better use of the hall's space by building the ARL seven meters high. We then store the tubes sorted by type in cassettes: one cassette, one coordinate, one article, one ID number. This creates a "one-place system", in which there is always only one unique article at a storage coordinate. This is only possible to a limited extent with conventional storage.

Which tubes are suitable for automated handling?

Basically, all of them. But here we're talking about SRL with an outside diameter of up to six inches.

How does that work? Someone orders something and then the pipe automatically floats onto the truck?

No, unfortunately not quite yet. We are thinking in terms of several stages of expansion: Stage 1 is the automated removal of the goods from the ARL with the help of a stacker crane. Then, just like today, these goods are manually assembled at a workstation. Stage 2 will involve the peripherals. That means sawing, other additional services, order picking, and packaging, both in the carbon steel and stainless steel areas.

What does that mean exactly?

Let's take sawing, for example: The ARL system, once the expansion steps are implemented, is programmed to tell the saw which pipe will be made available for sawing next. The saw can then adapt to the next pipe in advance.

Other peripheral equipment includes automatic strapping, a buffer line where orders ready for shipment are temporarily buffered before they are then loaded or temporarily stored in shipping boxes. This means that you no longer have to move each bundle individually.

And is such a system flexible?

Yes, it's always a work in progress, where adjustments have to take place. In the future, the flexibility of such a system will be provided, for example, by storage according to ABC analysis. In other words, the optimum free storage space will always be specified in order to work as efficiently as possible. We have to check this ABC analysis continuously to ensure that it is up to date. A separate project team will deal with the continuous optimization of the processes. Furthermore, picking can be customer-based, article-based, or destination-based, which supports flexibility in goods issue.

Questions by Gabriele Wiesenhavern

FACE TO FACE IN MAILAND



> Mask removed briefly for photo:
The BUHLMANN team with Claudio Dossena, Luca Malchiodi, Annachiara Ceretta, and Gian Mario Gambirasio (left to right)

It was the first trade fair with a booth for the BUHLMANN GROUP since the beginning of the COVID-19 pandemic. The appearance of the Italian colleagues at the Made in Steel in Milan at the beginning of October was therefore a closely watched event: Gian Mario Gambirasio, Director Sales Italy, told us what it was like.

E GLOBAL // How was it to be able to meet partners and customers in person again?

Gian Mario Gambirasio // This year's Made in Steel event was really special. Meeting our partners and customers in person after such a difficult time was definitely emotional. All our contacts were eager to return to the kind of normal life that we were used to before 2020, when the key to business success was a strong, reliable, and personal partnership. Everyone also shared the hope that we would face future challenges with even more strength, zeal, and commitment.

The BUHLMANN booth looked good. What did your visitors say?

The feedback at our booth was great. We had a very good location, right next to the conference room. There, visitors to the fair were able to discuss many different aspects related to the steel business and market developments on a daily basis. Over three days, there were 13,000 people on site – a real success. And, contrary to my expectations, the participants came not only from Italy but from all over Europe.

Speaking of expectations, what were yours?

We wanted to show presence on the market and to our customers, despite the difficulties of recent months. We strongly believe in building up solid and long-lasting relationships with our partners – that's the image we wanted to present. The fair was also an opportunity for us to show that we are still willing to grow and provide mutual support for the future.

How would you sum up the experience?

We are very grateful that we were able to participate in Made in Steel. We were very surprised by the number of visitors and overwhelmed by the emotions. The fair was called a rebirth, and I have to say it looked like it. We are looking forward to the new start. But the time behind us has also given us a different perspective: a greater and deeper awareness of the importance of relationships. I would also like to extend a big thank you to the colleagues from my team on site and those who made it possible for us to participate.

NON-FERROUS AT THE MADE IN STEEL



Oliver Remmers

In March 2020, the BUHLMANN GROUP expanded its product range. Since then, previously non-ferrous products made of materials such as copper, aluminum, copper nickel (CuNi), brass, and bronze have also been on the sales list. To further push the well-performing non-ferrous business, team member Oliver Remmers was also at Made in Steel in early October.

E GLOBAL // What were the expectations and goals of the Non-Ferrous team for their appearance at Made in Steel?

Oliver Remmers // Italy has developed into a core market since our department was founded. It was therefore important for us finally to come into direct contact with our colleagues on site, and we had a lively and interesting exchange. We also had a promising customer meeting from which the customer might move from the non-ferrous business to the steel tube business. Our Italian colleagues are now in closer contact with the customer.

How important was the non-ferrous segment at the fair?

As the name suggests, our products don't play a major role at the show. Nevertheless, among the customers and potential customers passing by, there are always contacts who might have a need for aluminum, copper, and brass.

What's your conclusion?

From the company's point of view, the business addressed with the previous purely non-ferrous customer could be a great success for the BUHLMANN GROUP. Personally, I take away from the trade fair that all the virtual contact possibilities, which have intensified in recent months, cannot completely replace real contact. The fair was more than well attended, the atmosphere was really good, and there was a lot going on at the booths. Even under the difficult conditions with a hygiene concept that, for example, stipulated a complete mask obligation, it was a very optimistic event. A little anecdote about this: the funny dances were interesting when it came to how to greet or say goodbye in a COVID-compliant manner: Do you shake hands? Do you leave it out completely? Or do you use fists or elbows?

Questions by Malte Addiks

i A TRADE SHOW IN PANDEMIC TIMES

Due to the COVID-19 pandemic, Made in Steel was the first trade fair in a long time for employees of the BUHLMANN GROUP. The virus not only continues to influence our everyday lives, but of course also impacted the trade fair. Thus, in addition to a complete mask obligation for all visitors, the 3G rule applied. This required proof of either vaccination, recovery, or a negative test within the last 48 hours. In Italy, this is done with the so-called Green Pass. Disinfection dispensers were set up in large numbers, including at the BUHLMANN booth. The booth was also cleaned and disinfected daily. The optimal design meant distances could be maintained without any problems. Hospitality was very limited compared to the usual trade fair behavior: At the BUHLMANN stand, drinks were only available in bottles and all snacks were in packaging.

A VISIT TO DYLAN UK IN RUGBY



Team DYLAN UK, front row: Dean Taylor, Scott Walters, Carole Smith. Back row: Graham Smith, Sam Drake, Hussan Mehdi, Joel Smith, Paul Hillyard.



Team DYLAN UK at work



Rugby warehouse

The UK left the European Union at the start of 2020, meaning Brexit is now almost two years old. Time to visit DYLAN UK and talk to Managing Director Graham Smith to ask how things have changed.

One thing, fortunately, hasn't changed at all: the heart of England is beautiful – there's no doubt about that. Even if the DYLAN UK site itself is located in a rather pragmatic, industrial area of Rugby, the town center and surrounding landscape of Warwickshire are pretty as a picture. Established as a parish in 1221, Rugby has a rich history. It is most famous as the place where the game of rugby was invented, when a pupil at the prestigious Rugby School, William Webb Ellis, picked up the ball during a game of soccer and ran with it. In 1845, three students from the school first put the rules of the game in writing. In addition to the fact, that King Charles I. and Oliver Cromwell passed through in the 17th centu-

ry, Rugby is also the place where the jet engine was invented: Sir Frank Whittle ran the first successful test of his turbo-jet engine at Rugby's British Thomson-Houston works on April 12, 1937.

Graham Smith, Managing Director of DYLAN UK, has lived in central England all his life and is a native of Rugby. "Being in the middle of England made this location perfect for distribution, which was one of the reasons behind the decision to integrate the Wolverhampton-based BUHLMANN UK business into DYLAN UK in 2015. It's been called a garage," says Graham Smith in reference to the small industrial unit. However, it has enough space to repack or mark products or for interim storage, should customers call off products in batches. More is not needed because the greater part of DYLAN UK's business is supplied from Group stocks or from manufacturers directly. However, the warehouse led to fame in a totally different context: "A few years ago, a Slovenian pop star



Warwick Castle

and his crew rented the place to shoot a crazy rap video in here," says Graham Smith. "I suppose the industrial atmosphere was really hip", he laughs, as he remembers the infernal noise.

That was before Brexit. Slovenian visitors or workers have since become rather rare and business in general has become more complex: "Brexit has increased the paperwork. Customs clearance and VAT registration now also apply for the Netherlands, Germany, and for Ireland. The costs of transport have more than doubled," Graham Smith says regarding the effects of leaving the EU. Due to the new necessity for a working visa for the United Kingdom, the pre-Brexit workforce from other European countries has been greatly diminished. "The shortage of truck drivers, who often came from Eastern Europe, has effected supply chains all over the UK," he adds.

Post-Brexit UK is also making the news because of the difficulties on the energy market. The gas market in particular is in upheaval: Due to the shortage of resources, it is feared that only 10 of 55 power companies might survive. "Times are difficult," says Graham Smith. Maybe that's why DYLAN UK's specialty is very much in demand: "Difficult items in difficult grades," he continues, "something that's hard to find or has to be customized – that's what we are known for." Among DYLAN UK's current top clients are Heathyards Engineering,

Prax Lindsey Oil Refinery, Boustead International Heaters, and BGen. Graham Smith hopes that these companies will not be dramatically affected by the current market turmoil.

One more thing about Rugby: Besides being a beautiful English town with Victorian architecture and the proximity of the famous Warwick Castle, the city is listed in the Guinness Book of World Records for having the highest density of pubs per square mile. Great opportunities for after-work activities for the crew of eight who work at the UK site, Graham Smith agrees. "I actually grew up two doors away from a pub. There were many more at every street corner. I think the overall number has decreased since then, but there are still plenty to choose from." Enough for Rugby's 63,000 inhabitants as well as guests and sightseers, that's for sure. But not to worry, as Graham Smith added with a wink, the UK team is not tipsy all the time.



Text: Gabriele Wiesenhavern

REINHARD SCHELLER LEAVES THE BUHLMANN MANAGEMENT



Jan-Oliver Buhlmann, Reinhard Scheller,
Jörg Klüver and Wolfgang Huhn

“My task was to build up the international project business”.

After ten years, Reinhard Scheller said goodbye to the Management of the BUHLMANN GROUP on March 31, 2021. Fortunately, he will remain with the company and continue in his role as Director Nuclear Projects into spring of 2022, after which he will assist the company as a member of the newly created BUHLMANN Advisory Board.

Both types of company have advantages and disadvantages, and I gained a lot of experience during my time in a large corporation. However, ultimately, I see more advantages in working for a private company.

E GLOBAL // Mr. Scheller, you have left the ranks of Managing Directors after exactly ten years. Was that planned?

Reinhard Scheller // The fact that I would only be acting as Managing Director for a foreseeable period of time was inevitable due to my “advanced” age at the time of my joining the company.



Reinhard Scheller

What was your goal when you joined BUHLMANN ten years ago?

My task was to build up the international project business, because I had good contacts with globally active customers and suppliers through my previous job. Until then, BUHLMANN was very much involved in the power plant business, in business with shipyards, and in the chemical industry. The structures at BUHLMANN were completely focused on the stock business. However, there are other requirements when it comes to constructing new plants, so the challenge was to create new structures and ways of working – for example, in terms of additional services.

What did your professional life look like before BUHLMANN?

I am a child of the German Ruhr area and, accordingly, started my career in steel and flange production. After a few years, I moved from production to steel trading, to the privately run company Stahlhandel Lübeck, a stockist of pipe and pipe accessories. After several major customers in the refinery sector eased production at the end of the 80s, Stahlhandel Lübeck had to look for a new investor or owner. One was found relatively quickly in the international trading company Ferrostaal, then part of the MAN Group, with its headquarters in Essen, Germany. That’s where I got to experience the workings of a large corporation.

Compared to ten years ago, the corporate structure is different. How did this change come about?

With the generational change to Jan-Oliver Buhlmann, important entrepreneurial tools were introduced, for example in controlling and in setting up the current corporate structures. That was very important, because in today’s world, in order to manage a company, you have to know your figures at any time on any day. Speed in the flow of information inside and outside the company is crucial. This transformation has been driven by Jan-Oliver Buhlmann.

And why did you decide to join BUHLMANN?

I had already been in contact with BUHLMANN and the family before I started working here. There was always the possibility that I would join the company someday. So, when further changes and restructuring of Ferrostaal AG became apparent, I said, “the moment has come”. It was the right time, and so I joined the company at the age of 53. In doing so, I made the transition from a private company via a large corporation back to a private company.

After this year, you will still be available to the company as an Advisory Board member?

That’s right. I have been appointed a member, which makes me feel very appreciated. The Advisory Board acts as an advisory body to the Management and shareholders of BUHLMANN R-F-S when it comes to questions of corporate strategy and special issues. This means that I can continue to participate in discussions and contribute my experience if support in decision-making is needed.

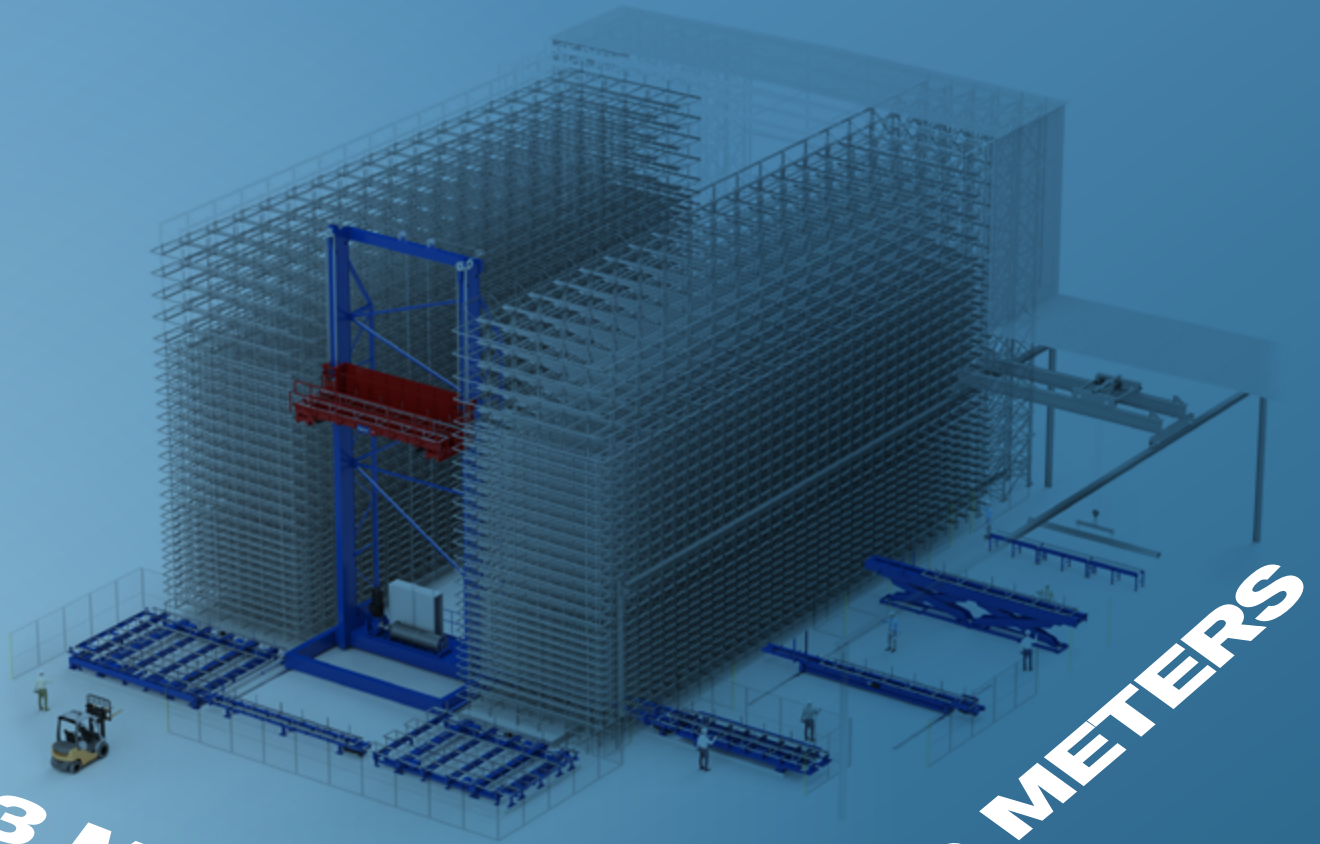
Questions by Gabriele Wiesenhavern



AUTOMATED TUBE STORAGE

NUMBERS AND DIMENSIONS:

8,83 METERS



23 METERS

70 METERS

120

meters/minute

speed of storage retrieval unit (SRU)

45

meters/minute

lifting speed of SRU

93

meters/minute

extraction speed of SRU

2.360

cassettes

divisible into 1/2 and 1/3

3

ton weight

load capacity per cassette

- 1 incoming goods cross conveyor with 2 cassette positions
- 1 goods issue carousel for carbon steel with 2 positions
- 1 goods issue carousel for stainless steel with 2 storage places
- 1 lifting station for connection to the C-steel saw with 4 buffer positions
- 1 storage and retrieval unit (SRU) with 2 cassette positions

Source: J. Theisen, Warehouse Duisburg